# 18. Force Dual <br> Mechanics of Manipulation 

Matt Mason<br>matt.mason@cs.cmu.edu<br>http://www.cs.cmu.edu/~mason

Carnegie Mellon

## Chapter 1 Manipulation 1

1.1 Case 1: Manipulation by a human 1
1.2 Case 2: An automated assembly system 3
1.3 Issues in manipulation 5
1.4 A taxonomy of manipulation techniques 7
1.5 Bibliographic notes 8

Exercises 8

## Chapter 2 Kinematics 11

2.1 Preliminaries 11
2.2 Planar kinematics 15
2.3 Spherical kinematics 20
2.4 Spatial kinematics 22
2.5 Kinematic constraint 25
2.6 Kinematic mechanisms 34
2.7 Bibliographic notes 36 Exercises 37

## Chapter 3 Kinematic Representation 41

3.1 Representation of spatial rotations 41
3.2 Representation of spatial displacements 58
3.3 Kinematic constraints 68
3.4 Bibliographic notes 72

Exercises 72

## Chapter 4 Kinematic Manipulation 7

4.1 Path planning 77
4.2 Path planning for nonholonomic systems 84
4.3 Kinematic models of contact 86
4.4 Bibliographic notes 88

Exercises 88

Chapter 5 Rigid Body Statics 93
5.1 Forces acting on rigid bodies 93
5.2 Polyhedral convex cones 99
5.3 Contact wrenches and wrench cones 102
5.4 Cones in velocity twist space 104
5.5 The oriented plane 105
5.6 Instantaneous centers and Reuleaux's method 109
5.7 Line of force; moment labeling 110
5.8 Force dual 112
5.9 Summary 117
5.10 Bibliographic notes 117

Exercises 118

## Chapter 6 Friction 12

6.1 Coulomb's Law 121
6.2 Single degree-of-freedom problems 123
6.3 Planar single contact problems 126
6.4 Graphical representation of friction cones 127
6.5 Static equilibrium problems 128
6.6 Planar sliding 130
6.7 Bibliographic notes 139

Exercises 139

Chapter 7 Quasistatic Manipulation 143
7.1 Grasping and fixturing 143
7.2 Pushing 147
7.3 Stable pushing 153
7.4 Parts orienting 162
7.5 Assembly 168
7.6 Bibliographic notes 173

Exercises 175

## Chapter 8 Dynamics 18

8.1 Newton's laws 181
8.2 A particle in three dimensions 181
8.3 Moment of force; moment of momentum 183
8.4 Dynamics of a system of particles 184
8.5 Rigid body dynamics 186
8.6 The angular inertia matrix 189
8.7 Motion of a freely rotating body 195
8.8 Planar single contact problems 197
8.9 Graphical methods for the plane 203
8.10 Planar multiple-contact problems 205
8.11 Bibliographic notes 207

Exercises 208

## Chapter 9 Impact 211

9.1 A particle 211
9.2 Rigid body impact 217
9.3 Bibliographic notes 223

Exercises 223

Chapter 10 Dynamic Manipulation 225
10.1 Quasidynamic manipulation 225
10.2 Briefly dynamic manipulation 229
10.3 Continuously dynamic manipulation 230
10.4 Bibliographic notes 232

Exercises 235
Appendix A Infinity 237

## Outline.

Finish planar sliding.
Review representation of polyhedral convex cones in wrench/twist space.
Duality between points and lines.
Extension to oriented plane.
Examples.

## Planar sliding, so far

We derived force and torque for planar sliding:

$$
\begin{aligned}
\mathbf{f}_{f} & =-\mu \operatorname{sgn}(\dot{\theta}) \hat{\mathbf{k}} \times \int_{R} \frac{\mathbf{r}-\mathbf{r}_{\mathrm{IC}}}{\left|\mathbf{r}-\mathbf{r}_{\mathrm{IC}}\right|} p(\mathbf{r}) d A \\
n_{f z} & =-\mu \operatorname{sgn}(\dot{\theta}) \int_{R} \mathbf{r} \cdot \frac{\mathbf{r}-\mathbf{r}_{\mathrm{IC}}}{\left|\mathbf{r}-\mathbf{r}_{\mathrm{IC}}\right|} p(\mathbf{r}) d A
\end{aligned}
$$

We noted a simpler expression for translational sliding:

$$
\begin{aligned}
\mathbf{f}_{f} & =-\mu \frac{\mathbf{v}}{|\mathbf{v}|} f_{0} \\
\mathbf{n}_{f} & =\mathbf{r}_{0} \times \mathbf{f}_{f}
\end{aligned}
$$

where $\mathbf{r}_{0}$ is the center of friction
We observed that force and torque are undetermined when $p(x)$ is undetermined.

## Planar sliding: limit surface

To explore mapping of planar sliding motion to force we use the Limit Surface.

Assume pressure distribution is known, and not necessarily finite.

Define frictional load as wrench applied by slider to ground.
Define Limit Surface as boundary of set of all possible load wrenches $\mathbf{p}^{*}$, constrained only to satisfy Coulomb's law locally.

Derive maximum power inequality: the frictional load wrench yields maximum power over all wrenches in the limit surface.

Equivalently: during slip the total fric-

## Barbell Limit Surface


to pure force $\left(f_{x}, 0,0\right)$

## LS properties

The barbell LS illustrates some properties that hold generally:
Closed, convex, enclosing the origin of wrench space.
Symmetric when reflected through origin.
Orthogonal projection onto the $f_{x}, f_{y}$ plane is a circle of radius $\sum \mu f_{n}$.
Each discrete point of support yields two antipodal flat facets. On each facet several loads map to one motion (rotation about the support point.)
(No discrete points: LS is strictly convex and load-motion mapping is one-to-one.)
Collinear discrete support is even weirder: vertices on LS where one load maps to several velocities (rotation about point collinear with support).

## Revisiting representation of PCCs of wrenches aI

Why polyhedral convex cones in wrench or twist space?
Possible wrenches resulting from frictional or frictionless contacts. (Positive linear span $\operatorname{pos}\left(\left\{\mathbf{w}_{i}\right\}\right)$. Edge representation of a cone.)
Twists consistent with constraints. (Intersection of half spaces reciprocal or repelling to the constraint $\cap$ half $\left(\mathbf{c}_{i}\right)$. Face representation of a cone.)
For 3 space (6D wrench or twist space) represent them by the edges or by the face normals.

For the plane (3D wrench or twist space) we can use 2D graphical techniques:

Reuleaux's method. Label rotation centers. Equivalent to projection of twists to oriented plane.
Moment labeling. Label moments. Equivalent to ...
Force dual ....

## Roadmap to graphical techniques



## Duality in the projective plane

Recall that for the projective plane there is a duality between point and line
We can make that concrete by defining a mapping $D$.
Define $D(l)$ of a line $l$ to be the point $p$ such that $O p \ldots$
Define $D(p)$ of a point $p$ to be the locus of $D(l)$ for all $l$ through $p$.
Note $D(p)$ is a line, and $D(D(p))$ is $p$.
Note what happens at infinity.
Note it depends totally on choice of scale and origin.
Check out the movies.

## Construction of force dual



Given a (directed) line of force, and an origin;
Construct perpendicular through origin;
Take point on perpendicular, at distance inverse to moment arm; Note the sign of the moment.

## Dual of a signed point



We defined map of directed line to a signed point.
Extend definition to map signed points to something.

- Given signed point $P$, let $\{l\}$ be the set of directed lines through $P$.
- Define $P^{\prime}$ is defined to be $\left\{l^{\prime}\right\}$, with a direction determined by the sign of $P$.
- Note that A simple geometric
- $P^{\prime}$ is a directed line
- $P^{\prime \prime}=P$

Hence the transformation is dual.

## Representing wrench cones



The method:

1. Choose origin and unit length.
2. Construct dual of each line of action.
3. Take the convex hull.

## Zigzag locus



Force dual can represent non-convex cones!

Example: The set of contact normals.

Also known as the set of frictionless contact forces.

Force dual is called the zigzag locus.

## Chapter 1 Manipulation 1

1.1 Case 1: Manipulation by a human 1
1.2 Case 2: An automated assembly system 3
1.3 Issues in manipulation 5
1.4 A taxonomy of manipulation techniques 7
1.5 Bibliographic notes 8

Exercises 8

## Chapter 2 Kinematics 11

2.1 Preliminaries 11
2.2 Planar kinematics 15
2.3 Spherical kinematics 20
2.4 Spatial kinematics 22
2.5 Kinematic constraint 25
2.6 Kinematic mechanisms 34
2.7 Bibliographic notes 36

Exercises 37

## Chapter 3 Kinematic Representation 41

3.1 Representation of spatial rotations 41
3.2 Representation of spatial displacements 58
3.3 Kinematic constraints 68
3.4 Bibliographic notes 72

Exercises 72

## Chapter 4 Kinematic Manipulation 7

4.1 Path planning 77
4.2 Path planning for nonholonomic systems 84
4.3 Kinematic models of contact 86
4.4 Bibliographic notes 88

Exercises 88

## Chapter 5 Rigid Body Statics 93

5.1 Forces acting on rigid bodies 93
5.2 Polyhedral convex cones 99
5.3 Contact wrenches and wrench cones 102
5.4 Cones in velocity twist space 104
5.5 The oriented plane 105
5.6 Instantaneous centers and Reuleaux's method 109
5.7 Line of force; moment labeling 110
5.8 Force dual 112
5.9 Summary 117
5.10 Bibliographic notes 117

Exercises 118

## Chapter 6 Friction 12

6.1 Coulomb's Law 121
6.2 Single degree-of-freedom problems 123
6.3 Planar single contact problems 126
6.4 Graphical representation of friction cones 127
6.5 Static equilibrium problems 128
6.6 Planar sliding 130
6.7 Bibliographic notes 139

Exercises 139

Chapter 7 Quasistatic Manipulation 143
7.1 Grasping and fixturing 143
7.2 Pushing 147
7.3 Stable pushing 153
7.4 Parts orienting 162
7.5 Assembly 168
7.6 Bibliographic notes 173

Exercises 175

## Chapter 8 Dynamics 18

8.1 Newton's laws 181
8.2 A particle in three dimensions 181
8.3 Moment of force; moment of momentum 183
8.4 Dynamics of a system of particles 184
8.5 Rigid body dynamics 186
8.6 The angular inertia matrix 189
8.7 Motion of a freely rotating body 195
8.8 Planar single contact problems 197
8.9 Graphical methods for the plane 203
8.10 Planar multiple-contact problems 205
8.11 Bibliographic notes 207

Exercises 208

## Chapter 9 Impact 211

9.1 A particle 211
9.2 Rigid body impact 217
9.3 Bibliographic notes 223

Exercises 223

Chapter 10 Dynamic Manipulation 225
10.1 Quasidynamic manipulation 225
10.2 Briefly dynamic manipulation 229
10.3 Continuously dynamic manipulation 230
10.4 Bibliographic notes 232

Exercises 235
Appendix A Infinity 237

