



Iterative Learning Control

New England Manipulation Symposium

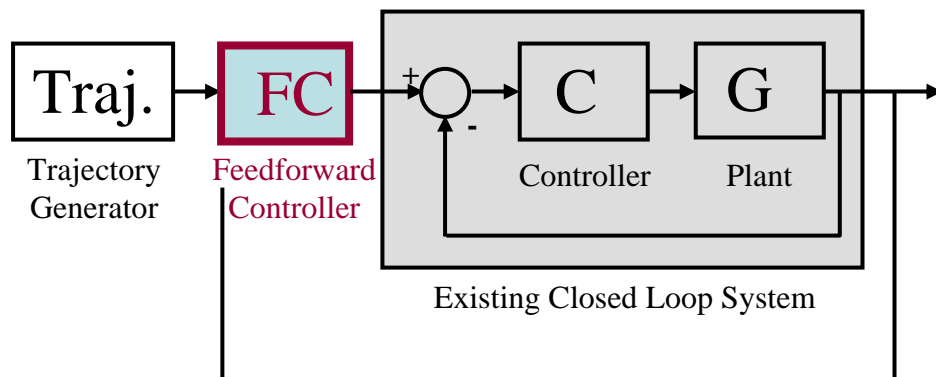
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May 25, 2005

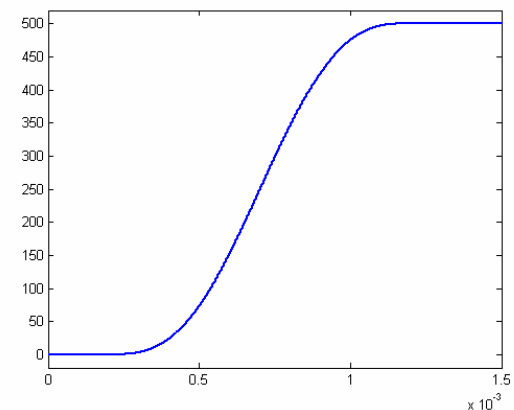
Motivation



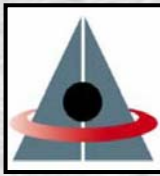
- Assumes a closed loop controller exists
 - Hardware is complete and in production
 - Some residual oscillations in time response
- We adopt a feedforward control architecture
 - Direct model based inverse
 - Adaptation: **runtime**
 - Iterative learning control: **offline**



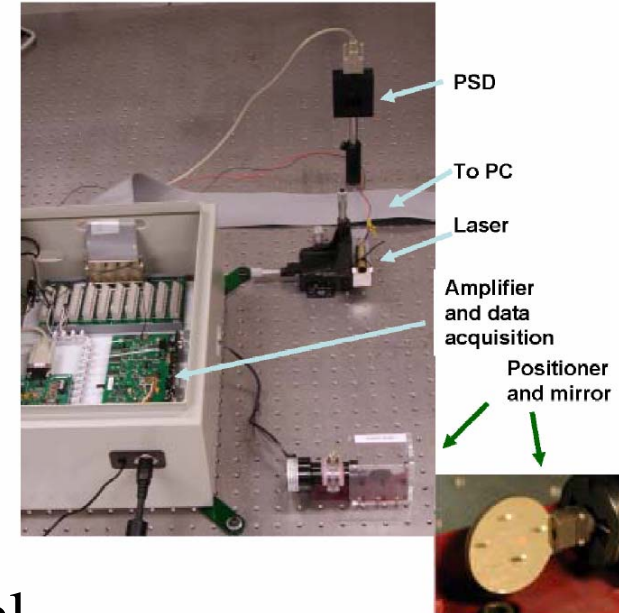
Sinusoidal Motion Trajectory



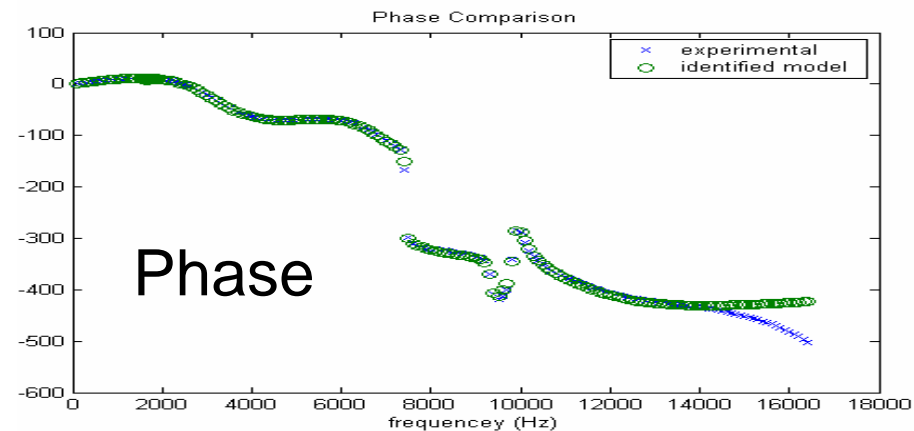
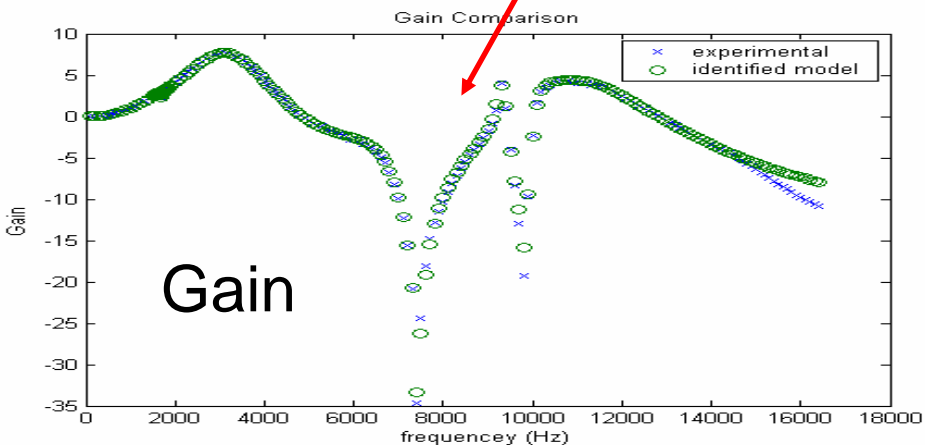
ESI Application



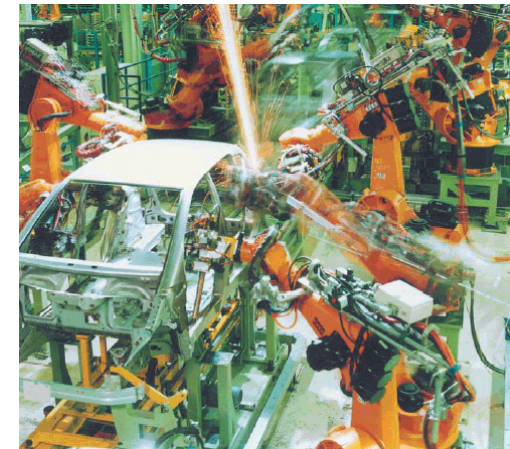
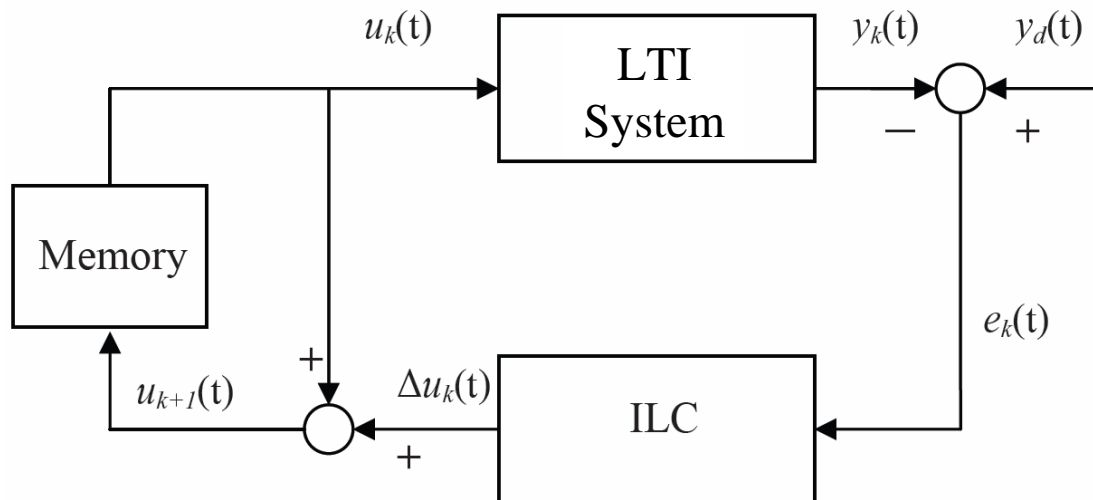
- High precision / high speed application
- Residue vibration at 7 kHz is the limiting factor



16th order identified model



- Introduced 20 years ago for robot tracking control
- Improves tracking performance of systems operating in a repetitive mode
- $t \in [0 \ T]$ and k indicates the trial



- Update at time t depends on depends on error at time t from previous iteration



Gradient Based Algorithm



- Let the output tracking error be $V = \frac{1}{2} \|G_0(u) - y_{des}\|_{L_2^p}^2$
- The change of V in each iteration is approximately (for a small change in u):

$$\Delta V = \langle G_0(u) - y_{des}, \Delta y \rangle_{L_2^p} = \int_0^T (G_0(u) - y_{des}) * \nabla_u G_0 \Delta u dt$$

where $\nabla_u G_0$ is the Frechet derivative of G_0

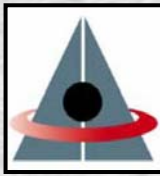
- If $\nabla_u G_0 \approx G$ where G is the identified plant, then by choosing

$$\Delta u = -\alpha G^* (G_0(u) - y_{des})$$

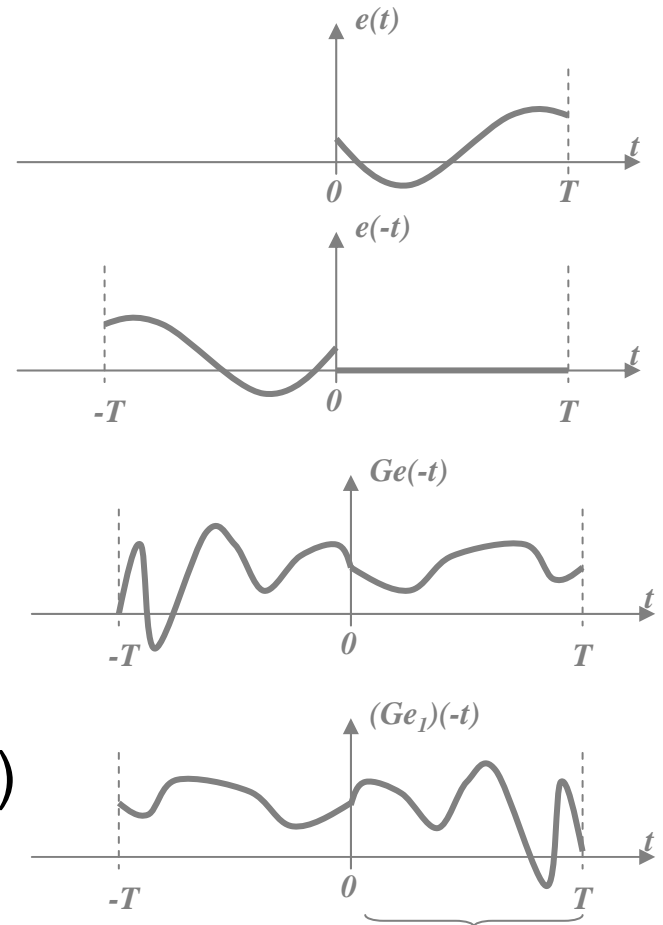
where G^* is the adjoint of G , V will be decreasing.

- Update law: $u_{k+1} = u_k - \alpha_k G^*(e_k)$ where e_k is the tracking error

Computation of $G^* e_k$

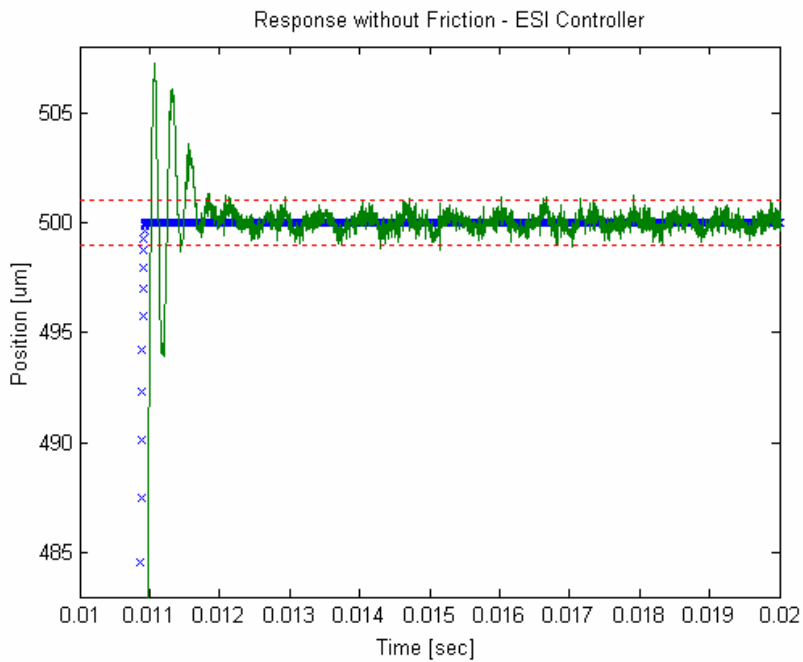


- $G(s)$ is stable so $G^*(s) = G^T(-s)$ is antistable.
- To implement $G^* e_k$,
 - reverse e_k in time (call it e_{1k})
 - filter e_{1k} by G
 - reverse the results in time
- $G^* e_k$ can be implemented without having an model (G)
 - reverse e_k in time (call it e_{2k})
 - filter e_{2k} by the actual plant (G_0)
 - reverse the results in time

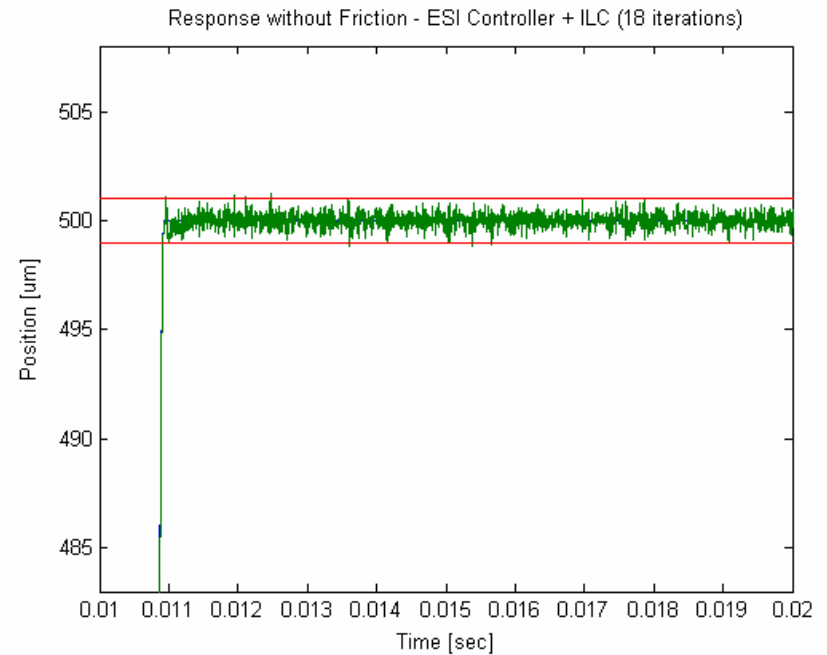


output we need for iterative update

- Experimental results:



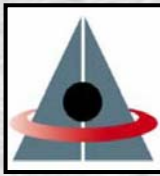
500um move before learning



500um after 18 iterations

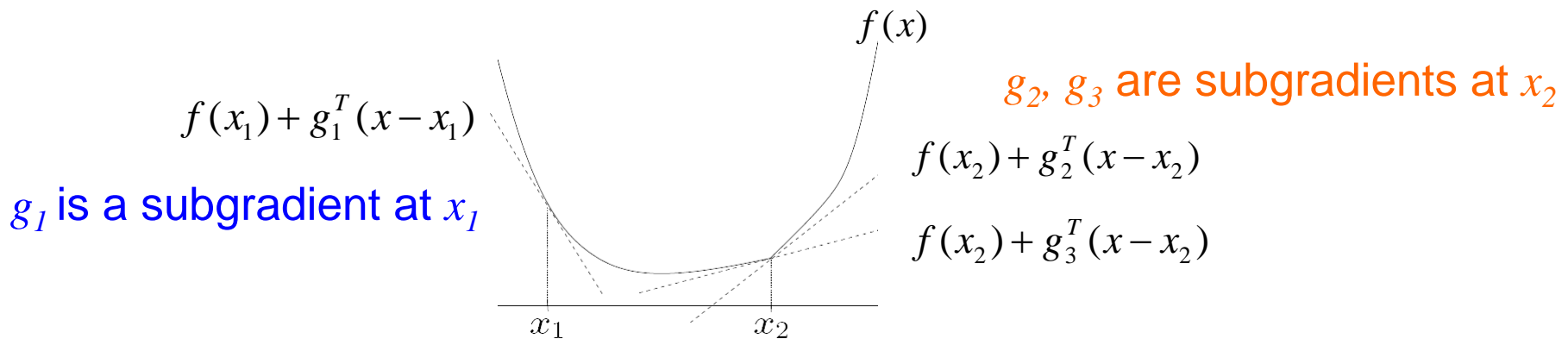


Research Focus



- What if $G_0(u)$ is nonsmooth? \longrightarrow Gradient is not defined
- Is it possible to use subgradients to get a similar ILC update law?
- Subgradient of a function:
 g is a subgradient of f (not necessarily convex) at x if

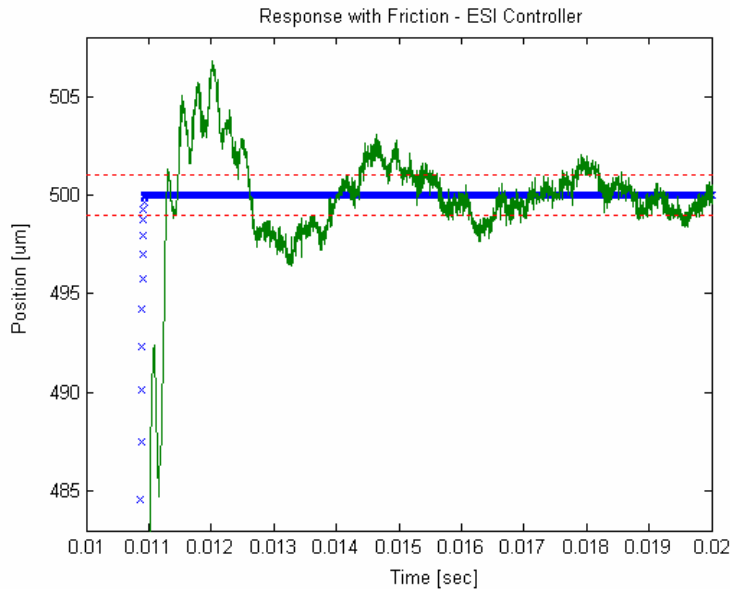
$$f(y) \geq f(x) + g^T (y - x) \quad \forall y$$



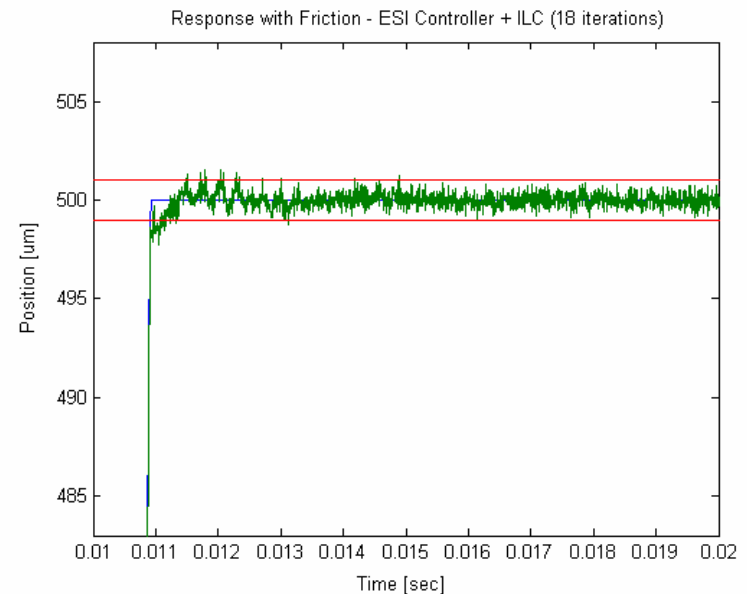
if f is convex, it has at least one subgradient at every point in $\text{dom } f$
if f is convex and differentiable, $\nabla f(x)$ is a subgradient of f at x



- Extension of subgradient approach to functional space.
- Calculation of functional subgradient (through variational approach).
- Confidence about subgradient approach is partially based on:



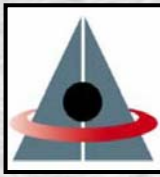
ESI system with
Coulomb friction



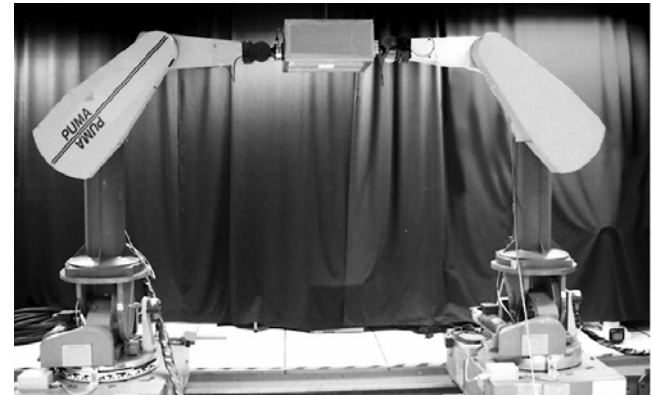
ILC convergence ignoring
Coulomb friction



Conclusions and Future Work



- Given a closed loop system (smooth), iterative refinement (learning control) improves tracking performance.
- For nonsmooth plants experimental results suggest similar results might be obtained if a subgradient approach is used.
- Future work will implement the subgradient based ILC algorithms to different test systems with nonsmooth behavior. i.e.



- *Future work will also investigate the extension of the developed ILC algorithms to model predictive control (online).*



Questions



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